1 Identification

· Product name: Epoxy Dissolver

· Part number: 145-50210

· Application of the substance / the mixture: Epoxy removing agent

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier:
  Allied High Tech Products Inc.
  2376 East Pacifica Place
  USA-RANCHO DOMINGUEZ, CA 90220
  USA
  info@alliedhightech.com

· Information department: Product safety department

· Emergency telephone number:
  During normal opening times: +1 (310) 635-2466
  Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

· Classification of the substance or mixture

  ![GHS07]
  Skin Irrit. 2  H315  Causes skin irritation.
  Eye Irrit. 2A  H319  Causes serious eye irritation.
  Flam. Liq. 4  H227  Combustible liquid.

· Label elements

· GHS label elements: The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms

  ![GHS07]

· Signal word: Warning

· Hazard statements
  Combustible liquid.
  Causes skin irritation.
  Causes serious eye irritation.

· Precautionary statements
  Keep away from flames and hot surfaces. – No smoking.
  Wash thoroughly after handling.
  Wear protective gloves/protective clothing/eye protection/face protection.
Product name: Epoxy Dissolver

If on skin: Wash with plenty of water.
Specific treatment (see on this label).
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:

NFPA ratings (scale 0 - 4)

Health = 2
Fire = 2
Reactivity = 0

HMIS-ratings (scale 0 - 4)

HEALTH 2
Fire = 2
Reactivity = 0

Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Chemical characterization: Mixtures
Description: Mixture of the substances listed below with nonhazardous additions.

Hazardous Components:

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Substance</th>
<th>Hazardous Properties</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>67-68-5</td>
<td>dimethyl sulfoxide</td>
<td>Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td>50-100%</td>
</tr>
<tr>
<td>770-35-4</td>
<td>1-Phenoxypropan-2-ol</td>
<td>Flam. Liq. 3, H226</td>
<td>10-25%</td>
</tr>
</tbody>
</table>

4 First-aid measures

Description of first aid measures

General information: Immediately remove any clothing soiled by the product.
After inhalation: In case of unconsciousness place patient stably in side position for transportation.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
After swallowing: If symptoms persist consult doctor.
Information for doctor:
Most important symptoms and effects, both acute and delayed
Asthma attacks
Allergic reactions

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents: CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Special hazards arising from the substance or mixture No further relevant information available.
Advice for firefighters
Protective equipment: No special measures required.
6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.
· Environmental precautions:
  Do not allow to enter sewers/ surface or ground water.
  Prevent seepage into sewage system, workpits and cellars.
  Dilute with plenty of water.
· Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Dispose contaminated material as waste according to item 13.
  Ensure adequate ventilation.
· Reference to other sections
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.
· Protective Action Criteria for Chemicals

<table>
<thead>
<tr>
<th>PAC-1:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>67-68-5 dimethyl sulfoxide</td>
<td>150 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PAC-2:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>67-68-5 dimethyl sulfoxide</td>
<td>290 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PAC-3:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>67-68-5 dimethyl sulfoxide</td>
<td>1,800 ppm</td>
</tr>
</tbody>
</table>

7 Handling and storage

· Handling:
· Precautions for safe handling No special precautions are necessary if used correctly.
· Information about protection against explosions and fires: Keep ignition sources away - Do not smoke.
· Conditions for safe storage, including any incompatibilities
· Storage:
· Requirements to be met by storerooms and receptacles:
  Store in a cool location.
  No special requirements.
· Information about storage in one common storage facility: Store away from oxidizing agents.
· Further information about storage conditions:
  Protect from frost.
  Keep receptacle tightly sealed.
· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.
· Control parameters
· Components with limit values that require monitoring at the workplace:
  The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
  At this time, the remaining constituent has no known exposure limits.

| 67-68-5 dimethyl sulfoxide | WEEL | Long-term value: 250 ppm |

· Additional information: The lists that were valid during the creation were used as basis.
· Exposure controls
· Personal protective equipment:
· General protective and hygienic measures:
  Keep away from foodstuffs, beverages and feed.
  Immediately remove all soiled and contaminated clothing.
**Product name:** Epoxy Dissolver

Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

**Breathing equipment:**
Not required.
Use suitable respiratory protective device in case of insufficient ventilation.

**Protection of hands:**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**

Tightly sealed goggles

### 9 Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td>Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color:</td>
<td>Pink</td>
</tr>
<tr>
<td>Odor:</td>
<td>Fruit-like</td>
</tr>
<tr>
<td>Odor threshold:</td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>pH-value at 20 °C (68 °F):</strong></td>
<td>7.3</td>
</tr>
<tr>
<td><strong>Change in condition</strong></td>
<td></td>
</tr>
<tr>
<td>Melting point/Melting range:</td>
<td>Undetermined.</td>
</tr>
<tr>
<td>Boiling point/Boiling range:</td>
<td>189 °C (372.2 °F)</td>
</tr>
<tr>
<td><strong>Flash point:</strong></td>
<td>79 °C (174.2 °F) (Pensky-Martens Closed Cup)</td>
</tr>
<tr>
<td><strong>Flammability (solid, gaseous):</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Ignition temperature:</strong></td>
<td>270 °C (518 °F)</td>
</tr>
<tr>
<td><strong>Decomposition temperature:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Auto igniting:</strong></td>
<td>Product is not selfigniting.</td>
</tr>
<tr>
<td><strong>Danger of explosion:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Explosion limits:</strong></td>
<td></td>
</tr>
<tr>
<td>Lower:</td>
<td>1.8 Vol %</td>
</tr>
<tr>
<td>Upper:</td>
<td>63 Vol %</td>
</tr>
<tr>
<td><strong>Vapor pressure at 20 °C (68 °F):</strong></td>
<td>0.5 hPa (0.4 mm Hg) (estimated)</td>
</tr>
<tr>
<td><strong>Density at 20 °C (68 °F):</strong></td>
<td>1.0999 g/cm³ (9.17867 lbs/gal)</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not determined.</td>
</tr>
</tbody>
</table>
Product name: Epoxy Dissolver

- Vapor density: 2.7 (Air = 1)
- Specific gravity: 1.1
- Evaporation rate: Not determined.

- Solubility in / Miscibility with Water: Fully miscible.
- Partition coefficient (n-octanol/water): Not determined.

- Viscosity:
  - Dynamic: Not determined.
  - Kinematic: Not determined.

- Solvent content:
  - Organic solvents: 75.0 %
  - VOC content: 75.00 %
  - 824.9 g/l / 6.88 lb/gal
- Other information: No further relevant information available.

10 Stability and reactivity

- Reactivity: No further relevant information available.
- Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid:
  - Keep away from oxidising agents and acidic substances.
  - Keep away from heat.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products:
  - Sulfur oxides (SOx)
  - Carbon monoxide and carbon dioxide
- Additional information: Hazardous decomposition products may form during combustion.

11 Toxicological information

- Information on toxicological effects
  - Acute toxicity:

<table>
<thead>
<tr>
<th>LD/LC50 values that are relevant for classification:</th>
</tr>
</thead>
<tbody>
<tr>
<td>67-68-5 dimethyl sulfoxide</td>
</tr>
<tr>
<td>Oral LD50</td>
</tr>
</tbody>
</table>

- Primary chemical irritant effect:
  - on the skin: Irritant to skin and mucous membranes.
  - on the eye: Irritating effect.
  - Sensitization: No sensitizing effects known.
- Additional toxicological information:

- Carcinogenic categories
  - IARC (International Agency for Research on Cancer)
    - None of the ingredients is listed.
  - NTP (National Toxicology Program)
    - None of the ingredients is listed.
  - OSHA-Ca (Occupational Safety & Health Administration)
    - None of the ingredients is listed.

(Contd. on page 6)
12 Ecological information

- **Toxicity**
  - **Aquatic toxicity:**
    - LC50 (96 h) 70,420 mg/l (rainbow trout)

67-68-5 dimethyl sulfoxide

- LC50 (96 h) 37,000 mg/l (rainbow trout)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
  - Water hazard class 1 (Self-assessment): slightly hazardous for water
  - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
  - PBT: Not applicable.
  - vPvB: Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
  - **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
  - **Recommendation:** Disposal must be made according to official regulations.
  - **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**
- DOT, ADN, IMDG, IATA: not regulated
- **UN proper shipping name**
  - DOT, ADN, IMDG, IATA: not regulated
- **Transport hazard class(es)**
  - DOT, ADN, IMDG, IATA: not regulated
- **Class**
  - not regulated
- **Packing group**
  - DOT, IMDG, IATA: not regulated
- **Environmental hazards:**
  - Marine pollutant: No
- **Special precautions for user**
  - Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**
  - Not applicable.
- **UN "Model Regulation"**
  - not regulated
15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture
  · Sara

  · Section 355 (extremely hazardous substances):
    None of the ingredients is listed.

  · Section 313 (Specific toxic chemical listings):
    None of the ingredients is listed.

  · TSCA (Toxic Substances Control Act):
    All components have the value ACTIVE.

  · Hazardous Air Pollutants
    None of the ingredients is listed.

  · Proposition 65

  · Chemicals known to cause cancer:
    None of the ingredients is listed.

  · Chemicals known to cause reproductive toxicity for females:
    None of the ingredients is listed.

  · Chemicals known to cause reproductive toxicity for males:
    None of the ingredients is listed.

  · Chemicals known to cause developmental toxicity:
    None of the ingredients is listed.

· Carcinogenic categories
  · EPA (Environmental Protection Agency)
    None of the ingredients is listed.
  · TLV (Threshold Limit Value established by ACGIH)
    None of the ingredients is listed.
  · NIOSH–Ca (National Institute for Occupational Safety and Health)
    None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Environment protection department.
· Contact: Kim Dermit
· Last revision: 04/30/2020 / 2.0
· Abbreviations and acronyms:
  IMDG: International Maritime Code for Dangerous Goods
  DOT: US Department of Transportation
  IATA: International Air Transport Association
  ACGIH: American Conference of Governmental Industrial Hygienists
  EINECS: European Inventory of Existing Commercial Chemical Substances
  ELINCS: European List of Notified Chemical Substances
  CAS: Chemical Abstracts Service (division of the American Chemical Society)
  NFPA: National Fire Protection Association (USA)
  HMIS: Hazardous Materials Identification System (USA)
  VOC: Volatile Organic Compounds (USA, EU)
  LC50: Lethal concentration, 50 percent
  LD50: Lethal dose, 50 percent
  PBT: Persistent, Bioaccumulative and Toxic
  vPvB: very Persistent and very Bioaccumulative
  NIOSH: National Institute for Occupational Safety
  OSHA: Occupational Safety & Health

(Contd. on page 8)
Product name: Epoxy Dissolver

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Flam. Liq. 4: Flammable liquids – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A