

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 06/13/2018

Reviewed on 06/13/2018

**1 Identification**

- **Product name:** Lubri-Cut, High Speed Cutting Fluid (Undiluted)
- **Part number:** 80-10130, 80-10135
- **Application of the substance / the mixture** Lubricant
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
2376 East Pacifica Place  
USA-RANCHO DOMINGUEZ, CA 90220  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:**  
Triethanolamine
- **Hazard statements**  
May cause an allergic skin reaction.  
May cause respiratory irritation.

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· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves.

If on skin: Wash with plenty of water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 0

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 1

Fire = 0

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Hazardous Components:**

102-71-6	Triethanolamine	⚠ Skin Sens. 1B, H317; STOT SE 3, H335	10-25%
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· **Non-hazardous Components:**

Proprietary Ingredient	50-100%
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### 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**  
Do not allow to enter sewers/ surface or ground water.  
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

102-71-6	Triethanolamine	15 mg/m <sup>3</sup>
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- **PAC-2:**

102-71-6	Triethanolamine	240 mg/m <sup>3</sup>
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- **PAC-3:**

102-71-6	Triethanolamine	1,500 mg/m <sup>3</sup>
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## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Keep receptacle tightly sealed.  
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

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## 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

**102-71-6 Triethanolamine**

TLV Long-term value: 5 mg/m<sup>3</sup>

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

· **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

· **Protection of hands:**



Protective gloves

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:** Goggles recommended during refilling.

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Yellow

· **Odor:** Mild

· **Odor threshold:** Not determined.

· **pH-value:** 8-9

· **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: 102 °C (215.6 °F) (ASTM D86)

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not applicable.

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

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· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Specific gravity:</b>	1.09 (Water = 1)
· <b>Evaporation rate</b>	0.019 (butyl acetate = 1)
· <b>Solubility in / Miscibility with Water:</b>	Fully miscible.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	20.0 %
<b>VOC content:</b>	20.00 %
	200.0 g/l / 1.67 lb/gl
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**  
Carbon monoxide and carbon dioxide  
Nitrogen oxides

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

### 102-71-6 Triethanolamine

Oral	LD50	8,000 mg/kg (rat)
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- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.

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- **on the eye:** No irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

102-71-6	Triethanolamine	3
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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
 Water hazard class 1 (Self-assessment): slightly hazardous for water  
 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

- |                                     |               |
|-------------------------------------|---------------|
| · <b>UN-Number</b>                  |               |
| · <b>DOT, ADN, IMDG, IATA</b>       | not regulated |
| · <b>UN proper shipping name</b>    |               |
| · <b>DOT, ADN, IMDG, IATA</b>       | not regulated |
| · <b>Transport hazard class(es)</b> |               |
| · <b>DOT, ADN, IMDG, IATA</b>       |               |
| · <b>Class</b>                      | not regulated |

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|--|-----------------|
| <b>· Packing group</b>   |                 |
| <b>· DOT, IMDG, IATA</b>   | not regulated   |
| <b>· Environmental hazards:</b>  |                 |
| <b>· Marine pollutant:</b>   | No              |
| <b>· Special precautions for user</b>  | Not applicable. |
| <b>· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> |                 |
|  | Not applicable. |
| <b>· UN "Model Regulation":</b>  | not regulated   |

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

102-71-6 Triethanolamine

- **TSCA new (21st Century Act) (Substances not listed)**

Proprietary Ingredient

- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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### 16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

- **Department issuing SDS:** Environment protection department.
- **Contact:** Kim Dermit
- **Date of preparation / last revision** 06/13/2018 / -

- **Abbreviations and acronyms:**

*ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*DOT: US Department of Transportation*

*IATA: International Air Transport Association*

*ACGIH: American Conference of Governmental Industrial Hygienists*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*NFPA: National Fire Protection Association (USA)*

*HMIS: Hazardous Materials Identification System (USA)*

*VOC: Volatile Organic Compounds (USA, EU)*

*LC50: Lethal concentration, 50 percent*

*LD50: Lethal dose, 50 percent*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*NIOSH: National Institute for Occupational Safety*

*OSHA: Occupational Safety & Health*

*TLV: Threshold Limit Value*

*PEL: Permissible Exposure Limit*

*REL: Recommended Exposure Limit*

*Skin Sens. 1: Skin sensitisation – Category 1*

*Skin Sens. 1B: Skin sensitisation – Category 1B*

*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*