

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 06/11/2020

Version 2.1

Last revision 06/11/2020

**1 Identification**

- **Product name:** Aluminum Oxide Cut-Off & Wafering Blades, Resin Bond
- **Part number:**  
80-10001 - 80-10045  
80-11300 - 80-11710  
80-30000 - 80-30035  
80-40000 - 80-40040  
80-50000 - 80-50040
- **Application of the substance / the mixture** Abrasive blade
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
2376 East Pacifica Place  
USA-RANCHO DOMINGUEZ, CA 90220  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtec: +1 (202) 483-7616

**\* 2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS08 Health hazard

Carc. 2                    H351 Suspected of causing cancer. Route of exposure: Inhalation.  
STOT RE 1                H372 Causes damage to the lung and the bones through prolonged or repeated exposure.



GHS07

Skin Irrit. 2                H315 Causes skin irritation.  
Eye Irrit. 2A              H319 Causes serious eye irritation.  
Skin Sens. 1                H317 May cause an allergic skin reaction.  
Aquatic Chronic 3        H412 Harmful to aquatic life with long lasting effects.

- **Additional information:**

All components listed for this product are bound within the product. When handled as intended and under normal conditions of use, there is no evidence that any of the ingredients are released in amounts that pose a significant health risk.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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**Hazard pictograms**

GHS07 GHS08

**Signal word** Danger**Hazard-determining components of labeling:**

trisodium hexafluoroaluminate

methenamine

Formaldehyde, polymer with phenol and urea

**Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer. Route of exposure: Inhalation.

Causes damage to the lung and the bones through prolonged or repeated exposure.

Harmful to aquatic life with long lasting effects.

**Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Get medical advice/attention if you feel unwell.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

### \* 3 Composition/information on ingredients

**Chemical characterization: Mixtures****Description:** Mixture of the substances listed below with nonhazardous additions.**Hazardous components and components with occupational exposure limits:**

1344-28-1	aluminium oxide	50-100%
1309-37-1	diiron trioxide	1-10%
7789-75-5	calcium fluoride	1-10%
13775-53-6	trisodium hexafluoroaluminate	2.5-<10%
	☠ STOT RE 1, H372; ☠ Aquatic Chronic 2, H411; ☠ Acute Tox. 4, H332	
15096-52-3	cryolite	2.5-<10%
	☠ Aquatic Chronic 2, H411; ☠ Acute Tox. 4, H332	
8002-74-2	Paraffin waxes and Hydrocarbon waxes	1-10%

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14075-53-7	potassium tetrafluoroborate ⚠ Acute Tox. 3, H301; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319	1-<10%
1305-62-0	calcium dihydroxide ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318	1-<3%
100-97-0	methenamine ⚠ Flam. Sol. 2, H228; ⚠ Skin Sens. 1, H317	0.1-<1%
13463-67-7	titanium dioxide ⚠ Carc. 2, H351	0.1-≤1%
25104-55-6	Formaldehyde, polymer with phenol and urea ⚠ Acute Tox. 4, H312; Skin Sens. 1B, H317	0.1-<1%

**· Non-hazardous components:**

12068-85-8	Iron Disulphide	1-10%
	Polymeric Resin (cured)	1-10%
	Epoxy (cured)	1-10%
1314-98-3	zinc sulphide	1-10%

**· Additional information:**

Product may contain many or all of the above ingredients.

The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

**\* 4 First-aid measures****· Description of first aid measures****· General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

**· After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

**· After skin contact:** Immediately wash with water and soap and rinse thoroughly.**· After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**· After swallowing:** If symptoms persist consult doctor.**· Information for doctor:****· Most important symptoms and effects, both acute and delayed**

Breathing difficulty

Eye irritation

Coughing

Allergic reactions

Dermatitis

Eye irritation

Dermatitis

**· Indication of any immediate medical attention and special treatment needed** No further relevant information available.**\* 5 Fire-fighting measures****· Extinguishing media****· Suitable extinguishing agents:** Use fire fighting measures that suit the environment.**· Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.**· Advice for firefighters****· Protective equipment:** No special measures required.**\* 6 Accidental release measures****· Personal precautions, protective equipment and emergency procedures** Keep away from ignition sources**· Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

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· **Methods and material for containment and cleaning up:**

- Pick up mechanically.
- Dispose contaminated material as waste according to item 13.
- Ensure adequate ventilation.

· **Reference to other sections**

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

### \* 7 Handling and storage

· **Handling:**

· **Precautions for safe handling**

- Any deposit of dust which cannot be avoided must be regularly removed.
- Ensure good ventilation/exhaustion at the workplace.
- Open and handle receptacle with care.

· **Information about protection against explosions and fires:** No special measures required.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

- Store in a cool location.
- No special requirements.

· **Information about storage in one common storage facility:** Store away from foodstuffs.

· **Further information about storage conditions:**

- Keep receptacle tightly sealed.
- Store receptacle in a well ventilated area.

· **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

- The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
- At this time, the other constituents have no known exposure limits.

<b>1344-28-1 aluminium oxide</b>	
PEL	Long-term value: 15* <sup>*</sup> ; 5** <sup>**</sup> mg/m <sup>3</sup> *Total dust; ** Respirable fraction
REL	Long-term value: 10* <sup>*</sup> 5** <sup>**</sup> mg/m <sup>3</sup> as Al*Total dust**Respirable/pyro powd./welding f.
TLV	Long-term value: 1* <sup>*</sup> mg/m <sup>3</sup> as Al; *as respirable fraction
<b>1309-37-1 diiron trioxide</b>	
PEL	Long-term value: 10* <sup>*</sup> mg/m <sup>3</sup> *Fume
REL	Long-term value: 5 mg/m <sup>3</sup> Dust & fume, as Fe
TLV	Long-term value: 5* <sup>*</sup> mg/m <sup>3</sup> *as respirable fraction
<b>7789-75-5 calcium fluoride</b>	
PEL	Long-term value: 2.5 mg/m <sup>3</sup> as F

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REL	Long-term value: 2.5 mg/m <sup>3</sup> as F
TLV	Long-term value: 2.5 mg/m <sup>3</sup> as F, BEI
<b>15096-52-3 cryolite</b>	
PEL	Long-term value: 2.5 mg/m <sup>3</sup> as F
REL	Long-term value: 2.5 mg/m <sup>3</sup> as F
<b>8002-74-2 Paraffin waxes and Hydrocarbon waxes</b>	
REL	Long-term value: 2 mg/m <sup>3</sup>
TLV	Long-term value: 2 mg/m <sup>3</sup>
<b>14075-53-7 potassium tetrafluoroborate</b>	
PEL	Long-term value: 2.5 mg/m <sup>3</sup> as F
REL	Long-term value: 2.5 mg/m <sup>3</sup> as F
TLV	Long-term value: 2.5 mg/m <sup>3</sup> as F, BEI
<b>1305-62-0 calcium dihydroxide</b>	
PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
REL	Long-term value: 5 mg/m <sup>3</sup>
TLV	Long-term value: 5 mg/m <sup>3</sup>
<b>100-97-0 methenamine</b>	
TLV	Long-term value: NIC-1* mg/m <sup>3</sup> *inhalable fraction, NIC-A4, NIC-DSEN
<b>13463-67-7 titanium dioxide</b>	
PEL	Long-term value: 15* mg/m <sup>3</sup> *total dust
TLV	Long-term value: 10 mg/m <sup>3</sup>
<b>· Ingredients with biological limit values:</b>	
<b>7789-75-5 calcium fluoride</b>	
BEI	2 mg/L Medium: urine Time: prior to shift Parameter: Fluoride (background, nonspecific)
	3 mg/L Medium: urine Time: end of shift Parameter: Fluoride (background, nonspecific)

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<b>15096-52-3 cryolite</b>	
BEI	2 mg/L Medium: urine Time: prior to shift Parameter: Fluoride (background, nonspecific)
	3 mg/L Medium: urine Time: end of shift Parameter: Fluoride (background, nonspecific)
<b>14075-53-7 potassium tetrafluoroborate</b>	
BEI	2 mg/L Medium: urine Time: prior to shift Parameter: Fluoride (background, nonspecific)
	3 mg/L Medium: urine Time: end of shift Parameter: Fluoride (background, nonspecific)

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

- **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

**Form:** Solid

**Color:** According to product specification

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· <b>Odor:</b>	Odorless
· <b>Odor threshold:</b>	Not determined.
· <b>pH-value:</b>	Not applicable.
· <b>Change in condition</b>	
<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	Undetermined.
· <b>Flash point:</b>	Not applicable.
· <b>Flammability (solid, gaseous):</b>	Not determined.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure:</b>	Not applicable.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not applicable.
· <b>Evaporation rate</b>	Not applicable.
· <b>Solubility in / Miscibility with Water:</b>	Insoluble.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not applicable.
<b>Kinematic:</b>	Not applicable.
· <b>Solvent content:</b>	
<b>VOC content:</b>	0.00 %
<b>Solids content:</b>	100.0 %
· <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
  - Aluminum oxides
  - Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

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## 11 Toxicological information

- **Information on toxicological effects**

- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

**ATE (Acute Toxicity Estimate)**

Oral	LD50	5,507 mg/kg
Inhalative	LC50/4 h	>7.13 mg/l

**1344-28-1 aluminium oxide**

Oral	LD50	>5,000 mg/kg (rat)
Inhalative	LC50/4 h	>6 mg/l (rat)

**1309-37-1 diiron trioxide**

Oral	LD50	>5,000 mg/kg (rat)
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**7789-75-5 calcium fluoride**

Oral	LD50	4,250 mg/kg (rat)
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**13775-53-6 trisodium hexafluoroaluminate**

Inhalative	LC50/4 h	1.5 mg/l (ATE)
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**15096-52-3 cryolite**

Inhalative	LC50/4 h	1.5 mg/l (ATE)
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**14075-53-7 potassium tetrafluoroborate**

Oral	LD50	100 mg/kg (ATE)
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**1305-62-0 calcium dihydroxide**

Oral	LD50	7,340 mg/kg (rat)
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**13463-67-7 titanium dioxide**

Oral	LD50	>20,000 mg/kg (rat)
Dermal	LD50	>10,000 mg/kg (rabbit)
Inhalative	LC50/4 h	>6.82 mg/l (rat)

**25104-55-6 Formaldehyde, polymer with phenol and urea**

Oral	LD50	5,000 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rat)

- **Primary chemical irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

Abrasive skin irritant

Abrasive eye irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

1309-37-1	diiron trioxide	3
7789-75-5	calcium fluoride	3
14075-53-7	potassium tetrafluoroborate	3
13463-67-7	titanium dioxide	2B

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>
None of the ingredients is listed.

### \*12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Do not allow product to reach ground water, water course or sewage system, even in small quantities.  
Danger to drinking water if even extremely small quantities leak into the ground.  
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

· <b>UN-Number</b> · <b>DOT, ADN, IMDG, IATA</b>	not regulated
· <b>UN proper shipping name</b> · <b>DOT, ADN, IMDG, IATA</b>	not regulated
· <b>Transport hazard class(es)</b> · <b>DOT, ADN, IMDG, IATA</b> · <b>Class</b>	not regulated
· <b>Packing group</b> · <b>DOT, IMDG, IATA</b>	not regulated
· <b>Environmental hazards:</b> · <b>Marine pollutant:</b>	No
· <b>Special precautions for user</b>	Not applicable.
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>UN "Model Regulation":</b>	not regulated

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## \*15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· <b>Section 355 (extremely hazardous substances):</b>
None of the ingredients is listed.

· <b>Section 313 (Specific toxic chemical listings):</b>
1344-28-1   aluminium oxide
1314-98-3   zinc sulphide

· <b>TSCA (Toxic Substances Control Act):</b>
All components have the value ACTIVE.

· <b>Hazardous Air Pollutants</b>
None of the ingredients is listed.

· <b>Proposition 65</b>
· <b>Chemicals known to cause cancer:</b>
13463-67-7   titanium dioxide

· <b>Chemicals known to cause reproductive toxicity for females:</b>
None of the ingredients is listed.

· <b>Chemicals known to cause reproductive toxicity for males:</b>
None of the ingredients is listed.

· <b>Chemicals known to cause developmental toxicity:</b>
None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** Kim Dermit
- **Last revision / supersedes version:** 06/11/2020 / 2.0
- **Supersedes date:** 04/30/2020

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety &amp; Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Sol. 2: Flammable solids – Category 2

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1B: Skin sensitisation – Category 1B

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Carc. 2: Carcinogenicity – Category 2

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

**\* Data compared to the previous version altered.**