

Safety Data Sheet acc. to OSHA HCS

Printing date 07/03/2024

Version 3.0

Last revision 06/01/2024

* 1 Identification

- **Product name:** EpoxyBond 14 - Part A
- **Part number:** 71-10025
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Eye Damage 1

H318 Causes serious eye damage.



GHS09 Environment

Aquatic Chronic 2

H411 Toxic to aquatic life with long lasting effects.



GHS07

Acute Toxicity - Oral 4

H302 Harmful if swallowed.

Acute Toxicity - Dermal 4

H312 Harmful in contact with skin.

Acute Toxicity - Inhalation 4

H332 Harmful if inhaled.

Skin Irritation 2

H315 Causes skin irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Product name: EpoxyBond 14 - Part A

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· Hazard pictograms

GHS05 GHS07 GHS09

· Signal word Danger**· Hazard-determining components of labeling:**

Reactive Diluent

1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin

· Hazard statements

Harmful if swallowed, in contact with skin or if inhaled.

Causes skin irritation.

Causes serious eye damage.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

If on skin: Wash with plenty of water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

Specific treatment (see on this label).

Rinse mouth.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Collect spillage.

Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

· Chemical characterization: Mixtures**· Description:** Mixture of the substances listed below with nonhazardous additions.**· Hazardous components and components with occupational exposure limits:**

25085-99-8	1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin	60-70%
	Aquatic Chronic 2, H411; Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	
	Reactive Diluent	30-40%
	Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Acute Toxicity - Inhalation 4, H332; Skin Irritation 2, H315; Sensitization - Skin 1, H317	

· Additional information: The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

4 First-aid measures

· Description of first aid measures**· General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

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Product name: EpoxyBond 14 - Part A

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- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
Breathing difficulty
Coughing
Allergic reactions
Dermatitis
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Water spray
Foam
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure proper ventilation/exhaustion at workplaces.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store at room temperature.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.

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Product name: EpoxyBond 14 - Part A

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- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
Nitrile rubber, NBR
Neoprene gloves
Butyl rubber, BR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties	
· General Information	
· Appearance:	
· Form:	Liquid
· Color:	Colorless
· Odor:	Light
· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	Undetermined.
· Flash point:	>110 °C (>230 °F)
· Flammability (solid, gaseous):	Not applicable.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.

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Product name: EpoxyBond 14 - Part A

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· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density:	Not determined.
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	<BuAc
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 %
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Keep away from oxidising agents and acidic substances.
Keep away from alkaline solutions.
Keep away from heat.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
Oral	LD50	1,666.67 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)
Inhalative	LC50/4 h	>19 mg/l (ATE)

25085-99-8 1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin

Oral	LD50	15,000 mg/kg (rat)
Dermal	LD50	23,000 mg/kg (rabbit)
Reactive Diluent		
Oral	LD50	1,163 mg/kg (rat)
Dermal	LD50	1,130 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)

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Product name: EpoxyBond 14 - Part A

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- **Primary chemical irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT**
- **IMDG, IATA**

not regulated
UN3082

- **UN proper shipping name**
- **DOT**
- **IMDG**

not regulated
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin),
MARINE POLLUTANT

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Product name: EpoxyBond 14 - Part A

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· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin)
· Transport hazard class(es)	
· DOT	
· Class	not regulated
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· IMDG, IATA	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT	not regulated
· IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Limited quantities (LQ)	5L
· Transport category	3
· Tunnel restriction code	(-)
<hr style="border-top: 1px dashed black;"/>	
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-CHLORO-4 TRIFLUOROMETHYL BISPHENOL A EPOXY RESIN), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

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Product name: EpoxyBond 14 - Part A

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· Hazardous Air Pollutants
None of the ingredients is listed.
· Proposition 65
· Chemicals known to cause cancer:
None of the ingredients is listed.
· Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.
· Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.
· Chemicals known to cause developmental toxicity:
None of the ingredients is listed.
· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

- **Department issuing SDS:** Technical Services
- **Contact:** Pablo Mendoza
- **Last revision / supersedes version:** 06/01/2024 / 2.0
- **Supersedes date:** 06/01/2022
- **Abbreviations and acronyms:**
 - ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - VOC: Volatile Organic Compounds (USA, EU)
 - LC50: Lethal concentration, 50 percent
 - LD50: Lethal dose, 50 percent
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Acute Toxicity - Oral 4: Acute toxicity – Category 4
 - Skin Irritation 2: Skin corrosion/irritation – Category 2
 - Eye Damage 1: Serious eye damage/eye irritation – Category 1
 - Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 - Sensitization - Skin 1: Skin sensitisation – Category 1
 - Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
- *** Data compared to the previous version altered.**

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* 1 Identification

- **Product name:** EpoxyBond 14 - Part B
- **Part number:** 71-10025
- **CAS Number:**
25513-64-8
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corrosion 1B H314 Causes severe skin burns and eye damage.
Eye Damage 1 H318 Causes serious eye damage.



GHS07

Acute Toxicity - Oral 4 H302 Harmful if swallowed.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07

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Product name: EpoxyBond 14 - Part B

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- **Signal word** Danger
- **Hazard statements**
 - Harmful if swallowed.
 - Causes severe skin burns and eye damage.
 - May cause an allergic skin reaction.
 - Harmful to aquatic life with long lasting effects.
- **Precautionary statements**
 - Do not breathe dusts or mists.
 - Wash thoroughly after handling.
 - Do not eat, drink or smoke when using this product.
 - Contaminated work clothing must not be allowed out of the workplace.
 - Avoid release to the environment.
 - Wear protective gloves/protective clothing/eye protection/face protection.
 - If swallowed: Call a poison center/doctor if you feel unwell.
 - If swallowed: Rinse mouth. Do NOT induce vomiting.
 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - Immediately call a poison center/doctor.
 - Specific treatment (see on this label).
 - If skin irritation or rash occurs: Get medical advice/attention.
 - Wash contaminated clothing before reuse.
 - Store locked up.
 - Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

- **Chemical characterization: Substances**
- **CAS No. Description**
 - 25513-64-8 3,3,5-trimethylhexamethylene-diamine

4 First-aid measures

- **Description of first aid measures**
- **General information:**
 - Immediately remove any clothing soiled by the product.
 - Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
 - Supply fresh air and to be sure call for a doctor.
 - In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
 - Immediately call a doctor.
 - Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
 - Thermal burns
 - Breathing difficulty
 - Coughing
 - Allergic reactions
 - Dermatitis
 - Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

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5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
 - Foam
 - Water sprayUse fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 - Wear protective equipment. Keep unprotected persons away.
 - Keep away from ignition sources
- **Environmental precautions:**
 - Do not allow product to reach sewage system or any water course.
 - Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
 - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 - Use neutralizing agent.
 - Dispose contaminated material as waste according to section 13.
 - Ensure adequate ventilation.
- **Reference to other sections**
 - See Section 7 for information on safe handling.
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 - Ensure proper ventilation/exhaustion at workplaces.
 - Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store at room temperature.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
 - Keep receptacle tightly sealed.
 - Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Keep away from foodstuffs, beverages and feed.
 - Immediately remove all soiled and contaminated clothing.
 - Wash hands before breaks and at the end of work.
 - Avoid contact with the eyes.

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Avoid contact with the eyes and skin.

- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

Butyl rubber, BR

Nitrile rubber, NBR

Neoprene gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid

Color: Clear

- **Odor:** Amine-like

- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: Undetermined.

- **Flash point:** >104 °C (>219.2 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Not determined.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower: Not determined.

Upper: Not determined.

- **Vapor pressure:** Not determined.

- **Density:** Not determined.

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** <BuAc

- **Solubility in / Miscibility with**

Water: Fully miscible.

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· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
VOC content:	0.00 %
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
 - Keep away from heat.
 - Keep away from alkaline solutions.
 - Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Ammonia
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:
Oral LD50 500 mg/kg (ATE)

- **Primary chemical irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:**
 - Strong caustic effect.
 - Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
 - Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)
Substance is not listed.

· NTP (National Toxicology Program)
Substance is not listed.

· OSHA-Ca (Occupational Safety & Health Administration)
Substance is not listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** biodegradable
- **Behavior in environmental systems:**
- **Bioaccumulative potential** Does not accumulate in organisms

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- **Mobility in soil** Potential for mobility in soil is very high.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Assessment by list): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

<ul style="list-style-type: none"> · UN-Number · DOT, IMDG, IATA 	UN2327
<ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG, IATA 	Trimethylhexamethylenediamines TRIMETHYLHEXAMETHYLENEDIAMINES
<ul style="list-style-type: none"> · Transport hazard class(es) · DOT 	<div style="text-align: center;">  </div>
<ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances 8
<ul style="list-style-type: none"> · IMDG, IATA 	<div style="text-align: center;">  </div>
<ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances 8
<ul style="list-style-type: none"> · Packing group · DOT, IMDG, IATA 	III
<ul style="list-style-type: none"> · Environmental hazards: 	Not applicable.
<ul style="list-style-type: none"> · Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category 	Warning: Corrosive substances 80 F-A,S-B A

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· Segregation Code	SG35 Stow "separated from" acids.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Limited quantities (LQ)	5L
· Transport category	3
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 2327 TRIMETHYLHEXAMETHYLENEDIAMINES, 8, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.
- Sara

· Section 355 (extremely hazardous substances):	Substance is not listed.
· Section 313 (Specific toxic chemical listings):	Substance is not listed.
· TSCA (Toxic Substances Control Act):	ACTIVE
· Hazardous Air Pollutants	Substance is not listed.
· Proposition 65	
· Chemicals known to cause cancer:	Substance is not listed.
· Chemicals known to cause reproductive toxicity for females:	Substance is not listed.
· Chemicals known to cause reproductive toxicity for males:	Substance is not listed.
· Chemicals known to cause developmental toxicity:	Substance is not listed.
· Chemical safety assessment:	A Chemical Safety Assessment has not been carried out.

16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

- Department issuing SDS: Technical Services
- Contact: Pablo Mendoza
- Last revision / supersedes version: 06/01/2024 / 2.0
- Supersedes date: 06/01/2022
- Abbreviations and acronyms:
IMDG: International Maritime Code for Dangerous Goods

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DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Sensitization - Skin 1: Skin sensitisation – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· *** Data compared to the previous version altered.**