

**Safety Data Sheet**  
*acc. to OSHA HCS*

Printing date 06/04/2020

Version 2.1

Last revision 06/04/2020

**1 Identification**

- **Product name:** Lubri-Cut, High Speed Cutting Fluid (Undiluted)
- **Part number:** 80-10130, 80-10135
- **Application of the substance / the mixture** Lubricant
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
2376 East Pacifica Place  
USA-RANCHO DOMINGUEZ, CA 90220  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**\* 2 Hazard(s) identification**

- **Classification of the substance or mixture**



Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labeling:**  
Triethanolamine
- **Hazard statements**  
May cause an allergic skin reaction.  
May cause respiratory irritation.
- **Precautionary statements**  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing must not be allowed out of the workplace.

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- Wear protective gloves.
- If on skin: Wash with plenty of water.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- Call a poison center/doctor if you feel unwell.
- Specific treatment (see on this label).
- If skin irritation or rash occurs: Get medical advice/attention.
- Wash contaminated clothing before reuse.
- Store in a well-ventilated place. Keep container tightly closed.
- Store locked up.
- Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· <b>Hazardous components and components with occupational exposure limits:</b>		
102-71-6	Triethanolamine	⚠ Skin Sens. 1B, H317; STOT SE 3, H335
· <b>Non-hazardous components:</b>		20-25%
Proprietary Ingredient		50-100%

- **Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

### \* 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
Allergic reactions  
Dermatitis
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### \* 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
Carbon dioxide  
Water spray  
Alcohol resistant foam  
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

### \* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**  
Do not allow to enter sewers/ surface or ground water.  
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.

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- **Reference to other sections**

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

### \* 7 Handling and storage

- **Handling:**

- **Precautions for safe handling**

- Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols.

- **Information about protection against explosions and fires:** No special measures required.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

- Store in a cool location.
- No special requirements.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:**

- Keep receptacle tightly sealed.
- Store receptacle in a well ventilated area.

- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

<b>102-71-6 Triethanolamine</b>
TLV   Long-term value: 5 mg/m <sup>3</sup>

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.

- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Goggles recommended during refilling.

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### \* 9 Physical and chemical properties

· <b>Information on basic physical and chemical properties</b>	
· <b>General Information</b>	
· <b>Appearance:</b>	
Form:	Liquid
Color:	Yellow
· <b>Odor:</b>	Mild
· <b>Odor threshold:</b>	Not determined.
· <b>pH-value at 20 °C (68 °F):</b>	8.7-9.1
· <b>Change in condition</b>	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	102 °C (215.6 °F)
· <b>Flash point:</b>	>102 °C (>215.6 °F)
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
Lower:	Not determined.
Upper:	Not determined.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Specific gravity:</b>	1.09
· <b>Evaporation rate</b>	<1 (butyl acetate = 1)
· <b>Solubility in / Miscibility with</b>	
Water:	Fully miscible.
· <b>Partition coefficient (n-octanol/water):</b> Not determined.	
· <b>Viscosity:</b>	
Dynamic:	Not determined.
Kinematic:	Not determined.
· <b>Solvent content:</b>	
Organic solvents:	20.0 %
VOC content:	20.00 %
Solids content:	0.0 %
· <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

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## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

· <b>102-71-6 Triethanolamine</b>		
Oral	LD50	8,000 mg/kg (rat)

- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>		
102-71-6	Triethanolamine	3

· <b>NTP (National Toxicology Program)</b>		
None of the ingredients is listed.		

· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>		
None of the ingredients is listed.		

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (Self-assessment): slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

- |                               |               |
|-------------------------------|---------------|
| · <b>UN-Number</b>            |               |
| · <b>DOT, ADN, IMDG, IATA</b> | not regulated |

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· UN proper shipping name · DOT, ADN, IMDG, IATA	not regulated
· Transport hazard class(es) · DOT, ADN, IMDG, IATA · Class	not regulated
· Packing group · DOT, IMDG, IATA	not regulated
· Environmental hazards: · Marine pollutant:	No
· Special precautions for user	Not applicable.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· UN "Model Regulation":	not regulated

### \*15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):
None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):
None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):
All components have the value ACTIVE.

· Hazardous Air Pollutants
None of the ingredients is listed.

· Proposition 65
· Chemicals known to cause cancer:
None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:
None of the ingredients is listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Environment protection department.
- Contact: Kim Dermitt
- Last revision / supersedes version: 06/04/2020 / 2.0
- Supersedes date: 04/28/2020
- Abbreviations and acronyms:  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit  
Skin Sens. 1: Skin sensitisation – Category 1  
Skin Sens. 1B: Skin sensitisation – Category 1B  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

**\* Data compared to the previous version altered.**